

About Siddhi Group

3+ decades of experience in Aluminum Precision Drawn Tubes & Metal Cops





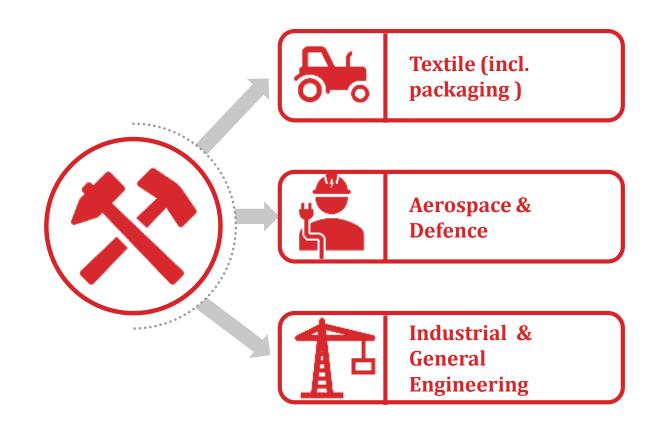
Diversified Group with 2 holding companies

- Siddhi Engineers: Manufacturer of Aluminum Precision Drawn Tubes from 20 different alloys since 1988
- Samrudhi Engineering: Engaged in manufacture of Metal Cops (bobbins/pirns) for synthetic yarn winding since 1992



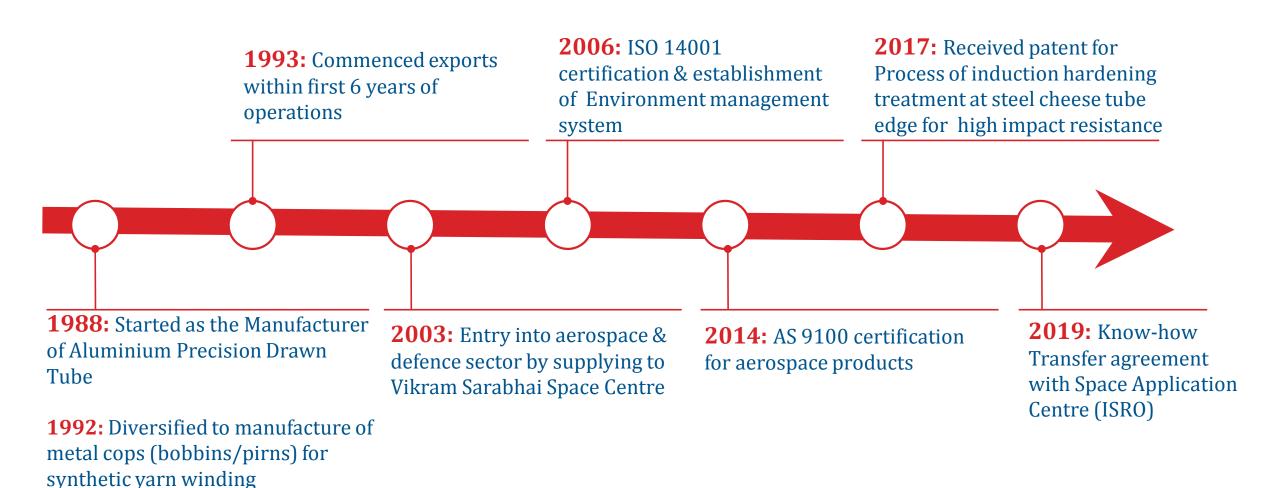


Our products are used across multiple industries



Our innovation led Journey that aimed import substitution for India...





Our manufacturing & quality assurance capabilities









Annealing Furnace



Straightening Machine



UTS Machine



Adapter Fitting Arrangement



Spindle Guide Fitting



Cop Assembly



Running Measurement Arrangement



Cop Vibration Checking Arrangement

..that helps us manufacture wide range of products













tubes delivered

Aluminium & Steel Cheese Tubes

Plastic tubes & accessories





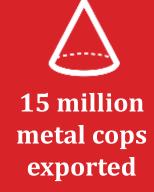








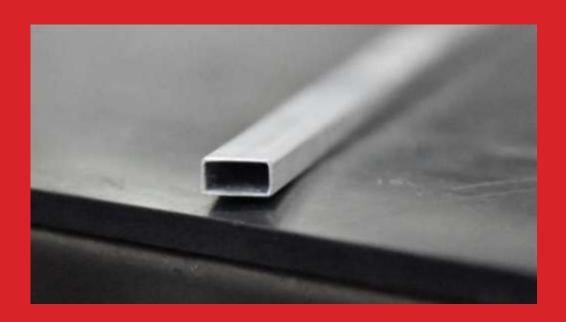






Waveguide Introduction

At Siddhi Engineers, straight aluminum waveguide tubes are already being produced and supplied to the Indian Space Research Organization (ISRO) as raw material for finished waveguides.





Product Development

The company decided to grow vertically and **fabricate the finished product** i.e. formed waveguides with bends and twists whose design is specified by the customer.



> The end product.



How?

> Technology Transfer with ISRO.







Types of Waveguides, Bends and Twist

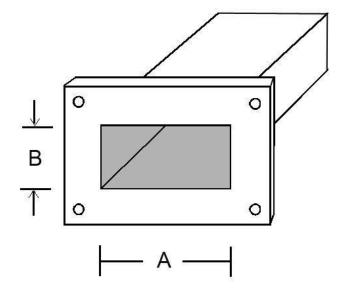
Waveguide Nomenclature (EIA) (e.g.) WR75

A (larger inner dimension)

$$= 75/100 \text{ inch} = 0.75 \text{ in} = 19.05 \text{ mm}$$

B (smaller inner dimension)

$$=19.05 / 2 = 9.525$$
 mm



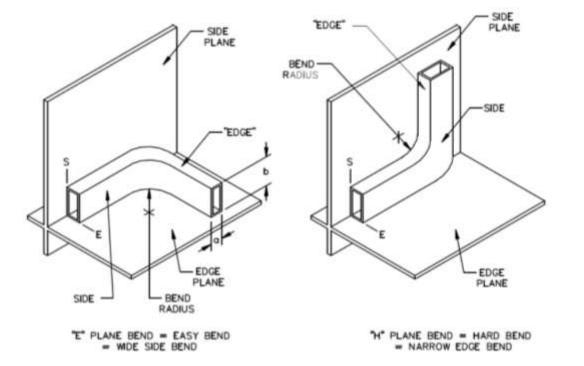
Waveguide
Sizes
offered by
Siddhi
Engineers

WR 75 WR 51 WR 28

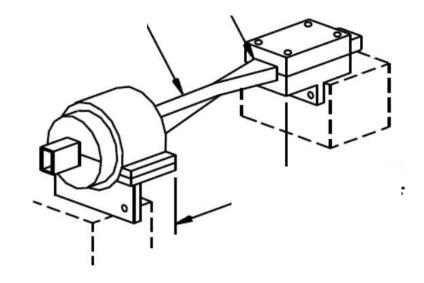




BENDS



TWISTS



Waveguide Sizes offered by Siddhi Engineers

WR 75 WR 51 WR 28

n-House

9. Black anodising



Process from straight tube to end product:

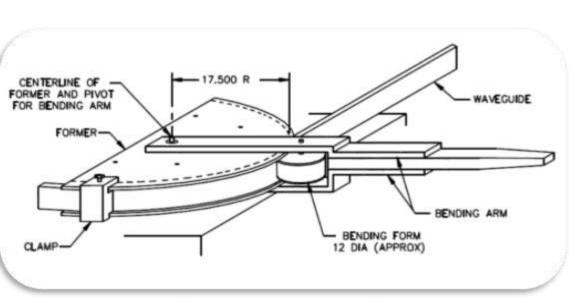
Straight waveguides
 Annealing
 Filling with filler material
 Bending and twisting
 Cutting/Machining
 Removal of filler material
 Joining of flanges
 Silver plating

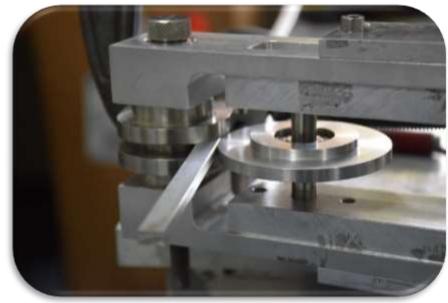
Outsourcing

Bending of Waveguide



Hand Bending Machine







Twisting & Joining Flange



Twisting of Waveguide



Joining of Flange with Waveguide













Waveguide Applications

Sr. No.	Ground Application	Waveguide type
1	Satellite – RF communication	Bent rectangular waveguides
2	Military Ships	Rectangular bent waveguides
3	Telecomm infrastructures	Bent circular waveguides
4	Broadcaster market	Bent circular waveguides
5	Optical Fiber communication	Circular waveguides
6	Microwave ovens	Straight rectangular waveguides
7	Satellite Antenna/Broadcasting and Radar Installations	Bent circular waveguides
8	Scientific Instruments	Circular waveguides
9	MRI	Circular waveguides
10	Ultrasound machines	Straight circular waveguides

We have strong clientele base that can vouch for our commitment & delivery standards



















"Siddhi Engineers truly partnered with us to help solve technical **challenges** with positive attitude; good technical and manufacturing support provided by the firm"

Scientist, DRDL





Awards & Certifications



45+ awards and counting



Export Excellence



Research & Development



Entrepreneurship





Banker'award



Society of Aerospace Manufacturering Engineers



Make in India award

Certifications



ISO 9001 - 2015 quality management



ISO 14001 - 2015 Environment management



EN 9100 - 2018 Aerospace Products

Patent Applications made and in process



High focus on research and innovative solutioning

Spends around 5% of revenue on R&D

1 patent received



Process of induction hardening treatment at steel cheese tube edge for high impact resistance

5 Patents applications in process



Process for manufacturing of Aluminium alloy cheese tube, cheese pipe or bobbin for woven sack



Process for **manufacturing steel cheese tubes**, jumbo tubes, pipes for woven sacks and cops, bobbin, pirns for synthetic yarn



Process for **manufacturing of steel cops**/ bobbins/ pirns for synthetic yarn



Method of **manufacturing Aluminium tubes** for telescopic mast



Process for **Manufacturing Steel Cheese tubes**/ jumbo tubes/ pipes for woven-sacks and cops/ bobbins/ pirns for synthetic yarn





State-of-the-art manufacturing facility with robust quality management processes that ensures reliability and consistency



Our commitment to manufacture products that have enhanced features for higher functional performance

Why **Siddhi Group** is best suited partner for your business

In-house product development capabilities & customization to embedded in strong in-house research and development



Our demonstrated success of delivery in import substitution in 30+ years



Our partnership centric approach with our customers to solve their deepest problem in cost-effective and efficient way (E.g. ISRO, DRDL,BAPL etc.)

Successful client case studies of co-development, innovation and problem solving



Select Examples



Helping ISRO design and build efficient and cost-effective satellite systems

Context: ISRO wanted low weight substitutes for wave guide tube: brass/copper-based wave guide tube of thickness 1.2 mm used

Approach: Siddhi Engineers developed & innovated 0.63 mm aluminium based wave guide tubes

Gold



from Indian Space and Defense Programme (2009)

Helping Israel-based textile player in developing cost-effective bobbin to save reverse logistics cost

Context: Nilit used heavy metal cops that led to cost (reverse logistics) and supply chain hassles (inventory management, paper work, etc.)

Approach: Samruddhi Engineers re-designed & commercialized optimal grade steel tubes

60%



lower weight and zero reverse logistics

15-20%

lower weight leading to efficient space system design

2 pronged approach to drive research and development within the group



Collaboration and partnership with institutions to drive research and development



राष्ट्रीय डिज़ाइन संस्थान NATIONAL INSTITUTE OF DESIGN













Building culture of innovation and continual improvement



Monthly cadence of idea generation by involving shopfloor manpower (Karmayogi) to improve **product and processes**



Have developed **full time in-house innovation team** to drive change in equipment, process and products



Development of unique product features (light weight, better tolerance, optimal alloy composition, exceptional concentricity, etc.)

Innovative team & culture building practices being adopted





Daily Exercise, Prayer and Good News Sharing



Quarterly Karmayogi Meet



Graveyard for negative thoughts



Good Book every month to all team members with their salary

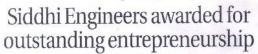


Blood Donation & Dental Health check up Camps



Media publication and press releases







15 State-Based MSMEs Receive Awards From Centre For Innovation, Quality

SMALL resometimes big. This is to exten Kalal-hased Reffmore Siddii Engineers the recovery of national awards for curry, small and mediumen recovers show a standing entre. We have also bagged contracts from the cremeurshing New Delhi on August 28, 2009.

aerospare Industries and supplies them to Indian Space Rea entigrant indictions allowing the ferrith of the control paper we see a control against and in 1500 cm 50 pair Approximation and an amount of the control paper with the control paper with a contro

ISRO is now sourcing aluminatum pipes from us. It is much cheaper than the earlier ones imposted from France These pipes are being unlisted to that that communication defence serior," said Mr Patel.

Siddhi Engineers menufactures cumumium pipes for Along with Sxidh Engineers, a total of 15 MSMEs of Carjural were awarded by the central government for their in-

Appreciating the correspondence in 84-9, prime mainter a matter of great pude losses. This is a restlinging to the en-Maintonian Single resembed the award to Hitagwar Parel. Trepreneur and incovarior upon to Guarat's industries." said Gularat State Small Industries Federation president.



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Sky's the limit to page 100 5/9/2009 their aspirations

Nayan Dave | TNN

Ahmedabad: During their college days in early 80s, these two roommates dreamt of reaching for the sky. Three decades on, the mechanical engineers have done it, literally. Siddhi Engineers, a firm promoted by Bhagavat Patel (50) and Prashant Gandhi (50) recently bagged an award from Union Ministry of Micro, Small & Medium Enterprises for designing high-precision tubes for Indian Space Research Organisation (ISRO). The space organisation will use these tubes to establish contact with GSAT-12, which is likely to be launched in 2010.

After passing out from Birla Vishwakarma Mahavidhyalay in Vallabh Vidyanagar, both Patel and Gandhi worked for seven years in different companies. "It was our facturing aluminium tubes dream that brought us together again in 1988. We thought of doing something on our own and launched a partnership for industrial use. Their big large multinational giant to



Prashant Gandhi (left) and Bhagavat Patel

ment of Rs 40,000," said Patel.

Soon, they started manufor television antenna. Gradu- cial component for spaceally, they started supplying a variety of aluminium tubes neer's managed to nudge out a firm with an initial invest- moment came in 2002. The bagthe project from ISRO.

firm supplied fuel supply line to ISRO for GSLV F01 satellite. There has been no looking back since then. Today. the Rs 10-crore firm employs over 150 persons.

"Scientists from Space Application Centre (SAC) wanted us to design a holaluminium rectangular tube, which is extremely lightweight and sturdy at the same time. Even a variation of 10 microns was not allowed. We tookitasachallenge succeeded. said Gandhi, talk-

ing about the award-winning product, which is used to manufacture 'Wave Guide', a cruearth linkage. Siddhi Engi-



Key team & contact details



Mr. Prashant Gandhi Partner



Mr. Bhagwat Patel Partner



Mr. Shailesh Patel
Partner



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